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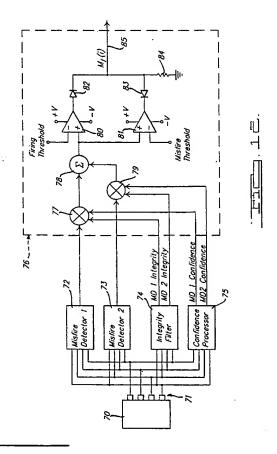
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(54) Detecting misfires in internal combustion engines

(57) Misfiring of individual cylinders in an internal combustion engine 70 is detected based on simultaneous use of two or more different methods of misfire detection which examine different combustion-related parameters of engine operation, such as crankshaft acceleration and exhaust gas pressure. An analyser 76 produces a final misfire determination $M_f(i)$ based on the simultaneously obtained misfire determinations in order to provide greater coverage of the speed-load range of engine 70 and to provide increased confidence and accuracy in calling misfires in the portion of the speed-load range where both misfire methods are presumed to function.



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Description

The present invention relates in general to detecting misfires occurring during normal in-use vehicle operation of internal combustion engines, and more specifically to identifying the occurrence of individual misfires in each engine cylinder.

This application is related to commonly assigned, copending U.S. application serial number 07/956,229, entitled "Complementary Method for Detecting Misfires in Internal Combustion Engines", filed October 5, 1992.

Catalytic converters are used in automobiles to reduce the amount of pollutants in the engine exhaust. When a cylinder misfires so that no combustion or incomplete combustion occurs, uncombusted fuel is introduced into the exhaust which then burns in the hot catalytic converter. The added heat from fuel burning in the catalytic converter tends to destroy the catalyst. Thus, it is desirable to detect and count engine misfires and signal the operator of the vehicle upon occurrence of excessive misfires so that steps may be taken to protect the catalytic converter.

Various methods have been employed in the prior art to detect misfires, such as monitoring of engine crankshaft accelerations, monitoring of electrical properties of the ignition spark and monitoring of various properties of the exhaust gas, including exhaust gas pressure and exhaust gas temperature.

Each prior art technique has certain advantages and limitations. Specifically, prior art techniques have suffered from inadequate coverage of the entire speed-load range of an in-use vehicle engine. Furthermore, the confidence in any detection of a misfire in a cylinder varies depending upon numerous factors, such as signal-to-noise ratio and processing limitations.

To improve misfire detection accuracy and to reduce the occurrence of false indications of misfire (i.e., false alarms), it is known to use multiple misfire detectors operating simultaneously using different detection techniques such that coverage of the speed-load range increases. Prior attempts to combine multiple detection techniques, however, have defined certain regions within the speed-load map of an engine in which each respective misfire detection technique is taken as valid (i. e., will be used in the determination of misfire) and other regions where it is taken as invalid (and is not used in the determination of misfire). In other words, the signalto-noise ratio of measurements made by a particular misfire technique are treated as though they are constant throughout the entire valid region. However, since the signal-to-noise ratio does in fact vary within the valid region, inaccuracies are introduced into the misfire determination.

According to the present invention, there is provided apparatus for monitoring misfires in an internal combustion engine having a plurality of cylinders, comprising:

a first detector sense first combustion-related parameter of said engine and producing a first misfire determination for each individual cylinder event, said first misfire determination having a respective first confidence variable determined according to an instantaneous operating point within an engine operating area,

a second detector sensing a second combustionrelated parameter of said engine and producing a second misfire determination for each individual cylinder event, said second misfire determination having a respective second confidence variable determined according to said instantaneous operating point within said engine operating area;

a sensor sensing said instantaneous operating point within said engine operating area; and an analyser coupled to said first detector, said second detector, and said sensor, said fuzzy logic analyser weighing said first and second misfire determinations according to said respective first and second confidence variables to produce first and second weighted misfire determinations, summing said weighted misfire determinations to produce a sum, and comparing said sum to a threshold to produce a final misfire determination.

Further, according to the present invention, there is provided a method for monitoring misfires in an internal combustion engine having a plurality of cylinders, said method comprising the steps of:

sensing a first combustion-related parameter of said engine to produce a first misfire determination for each individual cylinder event;

sensing a second combustion-related parameter of said engine to produce a second misfire determination for each individual cylinder event;

sensing an instantaneous operating point within an engine operating area;

determining a first confidence variable predetermined according to said sensed instantaneous operating point and the confidence of said first misfire determination at said instantaneous operating point;

determining a second confidence variable predetermined according to said sensed instantaneous operating point and the confidence of said second misfire determination at said instantaneous operating point;

weighing said first and second misfire determinations according to said respective first and second confidence variables to produce first and second weighted misfire determinations;

summing said weighted misfire determinations to produce a sum; and

comparing said sum to a threshold to produce a final misfire determination.

As an advantage of the antinvention, coverage of the speed-load range of arrengine is increased and confidence in detection of misfire is improved using a misfire method whereby independently derived misfire detection signals are weighted according to their confidence and integrity and are then combined to produce a single final misfire determination for each cylinder firing. The first combustion-related parameter may be crankshaft acceleration and the second combustion-related parameter may be exhaust gas pressure, for example.

The invention will now be described further, by way of example, with reference to the accompanying drawings, in which:

Figure 1 illustrates components and processing employed in a crankshaft acceleration misfire detector;

Figure 2 is a block diagram showing misfire detection using exhaust gas pressure;

Figure 3 divides the speed-load-range of an engine into regions of good and poor signal-to-noise ratio obtained by a crankshaft acceleration misfire detector;

Figure 4 divides the speed-load range of an engine into regions of good and poor signal-to-noise ratio obtained by an exhaust pressure misfire detector; Figure 5 is a block diagram showing a preferred embodiment of the complementary misfire detector of the present invention;

Figure 6 shows the speed-load range of an engine divided into regions wherein one or another of a misfire detection technique has best performance; Figure 7 shows another embodiment including a third region wherein both misfire detection techniques provide acceptable accuracy;

Figure 8 is a decision matrix for obtaining a complementary misfire detection result from independently generated misfire detection signals;

Figure 9 illustrates a confidence map for a misfire detection technique;

Figure 10 illustrates another confidence map for another misfire detection technique;

Figure 11 shows a scalar relationship between a misfire threshold and a proper firing threshold used in a preferred embodiment; and

Figure 12 is a schematic, block diagram showing a preferred embodiment of the present invention.

The present invention employs independently derived misfire detection signals from at least two independent misfire detection techniques, and the independent misfire detection signals are combined in a complementary fashion to increase confidence in the accuracy of misfire detection and to increase the speed-load range coverage for misfire detection. In a preferred embodiment, one independent misfire technique is provided by crankshaft acceleration detection as shown in

Figure 1 and exhibition as pressure detection as shown in Figure 2. Each mistire determination from each technique is included in the final misfire determination in proportion to the confidence level in that technique at the engine speed-load point where the corresponding measurement was obtained.

The crankshaft acceleration method for detecting misfires is based on position detection of the crankshaft, measuring time intervals between selected crankshaft positions, calculation of acceleration, and additional processing in order to classify each cylinder event as a misfire or a proper firing. As shown in Figure 1, a wheel 11 is mounted on a crankshaft 10 of an internal combustion engine. Wheel 11 includes vanes 12, 13, and 14 which pass between a hall sensor 15 and a permanent magnet 16 during rotation of the crankshaft to generate a profile ignition pulse (PIP) signal to identify crankshaft position. Vanes 12-14 are typically arranged to generate a rising PIP signal from the hall sensor just before top dead centre of each respective cylinder (e.g., 10° before TDC). A rising PIP signal actually indicates the approach to top dead centre of two engine cylinders, one of which is on a power stroke and another of which is on an intake stroke. Crankshaft position can alternatively be detected using a variable reluctance (VR) sensor and a multitoothed wheel, as is known in the art.

A cylinder identification (CID) sensor 17 is connected to a camshaft 18 of the engine for identifying which of the two cylinders is actually on its power stroke. Since camshaft 18 rotates once for every two rotations of crankshaft 10, a CID signal is generated having a rising edge corresponding to a known position relative to top dead centre in the power stroke of a predetermined cylinder, e.g., cylinder No. 1.

A decoder receives the PIP signal and the CID signal and provides reference marker signals to a counter 21. A clock signal is provided to counter 21 from a clock generator 22. An elapsed time signal DT_i is determined by counter 21, which is provided to a calculator 23 which derives a corresponding velocity measure V_i and an acceleration measurement A_i. Calculator 23 is connected to other sensors and performs other calculations to produce a misfire determination M_c(i) having a value of 1 to indicate a normal or proper firing of the cylinder, 0 to indicate a "no-call" (i.e., when a reliable result cannot be determined), and -1 to indicate a misfire. A crankshaft acceleration method for detecting misfire is further described in U.S. Patent 5,044,195 and U.S. Patent 5,109,695, both incorporated herein by reference.

This invention incorporates a second type of misfire detection, such as the prior art technique of monitoring engine exhaust pressure as shown in Figure 2. An internal combustion engine 30 includes a right hand exhaust manifold 31 and a left hand exhaust manifold 32 joined to an exhaust conduit 33. Exhaust gases from engine 30 flow through manifolds 31 and 32 and conduit 33 to a catalytic converter 34, a conduit 35 and a muffler 36. Engine 30 drives an output shaft 37, such as a crank-

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shaft or a camshaft. A pressure tran r 40 is in communication with the exhaust manifold-via exhaust conduit 33, as shown. An analogue pressure signal from transducer 40 is coupled to an analyser 41 including an analogue-to-digital converter (not shown). In response to position signals from a position generator 42, analyser 41 produces formatted digitised pressure data which is used to identify individual cylinder misfires. Analyser 41 preferably implements a data classifier (i.e., a pattern recognition system preferably using a neural network simulation program) to produce a misfire recognition signal Me(i) having a value of 1 to indicate a normal or proper firing of the cylinder, 0 to indicate a "no-call" and -1 to indicate a misfire. Further details of a system of the type shown in Figure 2 are provided in U.S. Patent 5,193,513, which is incorporated herein by reference.

Various techniques of misfire detection have their own respective limitations and reliability depending upon various engine parameters. For example, a crankshaft acceleration method as shown in Figure 1 may have an overall performance as shown in Figure 3. Over the speed/load operating range of the internal combustion engine, the crankshaft acceleration misfire detector provides good accuracy over a region 43 (which is less than the full speed-load range of the engine). A region 44 corresponds to speed-load operating points where the crankshaft acceleration technique of misfire detection exhibits relatively poor accuracy. It has been shown that in the crankshaft acceleration method, accuracy tends to be poorer at high speeds and/or low load conditions.

Figure 4 shows performance of a typical exhaust pressure misfire detector as shown in Figure 2. A region 45 of good accuracy is more uniform over the speedload range of the engine but may include an area of poor accuracy at region 46, for example. The two misfire detection techniques are complementary in the sense that the sum of good regions 43 and 45 include more of the full speed-load range of the engine than either good region alone. The crankshaft acceleration method has best performance at medium speeds and loads, while the exhaust pressure method has best performance at high speeds and loads (because there is a higher pressure difference between firing and misfiring cylinders at high speed and load). Furthermore, the two techniques can be used simultaneously to reduce errors occurring in the overlap area of good regions 43 and 45. This is especially important when detecting individual misfire events because with the large number of cylinder firings occurring during a vehicle lifetime, even a very low error rate may still result in a large number of incorrect misfire determinations.

In addition to speed and load parameters, the operating condition of an engine can be represented using various parameters, such as exhaust gas recirculation valve position, spark advance, and transmission gear. It may be desirable in some instances to define engine operating areas using these additional parameters, however, the most signific transfer are speed and load. Therefore, the preferred embodiment is described below using two-dimensional speed-load operating areas

One embodiment of a complementary misfire detector according to the present invention is shown in Figure 5. A multi-cylinder engine 50 is associated with a plurality of engine sensors, such as a pressure sensor 51, a mass air flow (MAF) sensor 52, and a position sensor 53, preferably comprising a crankshaft and a camshaft sensor to produce PIP and CID signals. A first misfire detector is shown as an exhaust pressure (EP) misfire detector 54 which receives input signals from sensors 51-53. A second misfire detector is shown as a crankshaft (CR) misfire detector 55 which receives input signals from MAF sensor 52 and position sensor 53. An operating point detector 56 receives input signals from MAF sensor 52 and position sensor 53 and generates an instantaneous operating point output signal P(i). A complementary detector 57 receives a first misfire determination M_e(i) from EP misfire detector 54, a second misfire determination M_c(i) from CR misfire detector 55, and instantaneous operating point P(i) from operating point detector 56. A final misfire determination M_f(i) is provided from complementary detector 57 to an accumulator 58 which generates a warning signal whenever final misfire determination $M_f(i)$ indicates excessive misfires (as determined by an average misfiring rate).

In operation, EP misfire detector 54 forms a misfire determination for each individual cylinder firing based upon pressure data for an engine cycle from pressure sensor 51 and position data from position sensor 53. EP misfire detector 54 further employs engine load information from MAF sensor 52 to determine whether engine 50 is operating at a load condition wherein misfire detection by pressure sensing is unreliable and a no-call (i.e., "0") should be generated in first misfire determination M_e(i). CR misfire detector 55 determines crankshaft acceleration using position data from position sensor 53 and normalises the acceleration by expected engine torque using engine load information from MAF sensor 52. CR misfire detector 55 may generate a no-call in second misfire determination M_c(i) based on measured noise in position signals or based on engine load and RPM.

Operating point detector 56 determines in which of several regions of the speed-load range of the engine the engine is currently operating. As shown in Figure 6, the operating point detector employs a speed-load map including at least two regions, a region #1 wherein the accuracy rate of CR misfire detector 55 is best and a region #2 wherein the accuracy rate of EP misfire detector 54 is best. Instantaneous operating point signal P(i) has a value of 1 to indicate that the instantaneous operating point is within region #1 and has a value of 2 to indicate that the instantaneous operating point is located in region #2. Regions #1 and #2 are predetermined depending upon the expected performance of EP

re detector 55. In one misfire detector 54 and CF embodiment for predefining the locations covered by region #1 and region #2, the signal-to-noise ratios of each misfire detector are compared at each point within the speed-load range of the engine and the corresponding operating point falls to region #1 or #2 depending on which signal-to-noise ratio is highest. As shown in Figures 3 and 4, crankshaft acceleration misfire detection provides better accuracy at high load and exhaust pressure misfire detection provides better accuracy at high speeds. Therefore, Figure 6 provides a region #1 corresponding to higher loads and a region #2 corresponding to higher speeds. When instantaneous operating point signal P(i) has a value of 1, complementary detector 57 produces a final misfire determination M_f(i) equal to the crankshaft misfire determination M_c(i). Likewise, when P(i) has a value of 2, $M_{\epsilon}(i)$ is equal to $M_{\epsilon}(i)$.

As shown in Figure 7, a third region #3 can also be employed wherein the accuracy rates of both misfire detectors are acceptable and both misfire determinations are examined to produce the final misfire determination. Thus, operating point detector 56 provides an output P (i) equal to 3 when the instantaneous operating point falls within region #3 wherein both misfire detectors produce good accuracy. Complementary detector 57 then employs a decision matrix such as shown in Figure 8 to generate a final misfire determination. If M_c(i) is equal to $M_e(i)$, i.e., both are 1, 0, or -1, then $M_f(i)$ has the same value. If one of the misfire determinations has a value of 0 (indicating a no-call from that misfire detector), then the final misfire determination equals the misfire determination that did not equal 0. If one misfire determination indicates a misfire (i.e., equals -1) while the other misfire determination indicates a proper firing (i.e., equals 1) then complementary detector 57 must arbitrate between the two determinations. In the preferred embodiment, a method A is employed wherein the final misfire determination equals 1 to indicate a proper firing in the case of a disagreement between the first and second misfire determinations. Since it is an object of the present invention to provide low error rate, method A is preferred since the error rate in the final misfire determination becomes the product of the error rates of the separate detection techniques thereby providing a greatly reduced false alarm rate, i.e, the error rate in cylinder firings which are finally determined to be a misfire. However, in some applications it may be most important to catch all misfires (i.e., have a low error rate in the determinations of proper firings) in which case a method B would be employed wherein the final misfire determination indicates a misfire in the event of a disagreement between the first and second misfire determinations.

A disadvantage of the complementary misfire detection system shown in Figures 3-8 is that each separate misfire detection technique is treated as though it were equally good at determining misfires everywhere in its region of validity. In fact, the actual confidence in any misfire determination varies within a region of valid-

ity. Thus, in the present dembodiment of the present invention each separate misfire determination from each separate technique is included in the final misfire determination in proportion to the confidence level in that technique at the engine speed-load point where the corresponding measurement was obtained. In other words, rather than merely defining a single region of validity, the preferred embodiment utilises separate regions of varying confidence level between no confidence and complete confidence, thereby greatly improving accuracy and signal-to-noise ratio of the final misfire determination.

Confidence level may preferably be expressed as a scalar number between 0 and 1, inclusive, or as a percent. Figure 9 shows an example of confidence levels for a first misfire detection method including a region 60 where accuracy of the misfire detection technique provides full 100% confidence, a region 61 with 50% confidence, and a region 62 with 25% confidence. Figure 10 shows confidence levels for a second misfire detection technique including a region 63 of full confidence, a region 64 of 50% confidence, and a region 65 of 10% confidence. The regions of Figures 9 and 10 can alternatively be represented using a table or map to store confidence levels corresponding to each point in the speed-load range using any desired resolution (i.e., distance between points on the map and/or step size between consecutive confidence levels stored in the map).

To facilitate the combination of misfire detection outputs from separate misfire detectors, the preferred embodiment of the present invention utilises a scalar number representation of misfire detector outputs having at least three values for uniquely identifying either a misfire, a "no call", or a proper firing, respectively. The scalar value for a "no call" is preferably intermediate the other two values. In a preferred embodiment, for example, -1 represents a misfire, 0 represents a no call, and +1 represents a proper firing. A combined output CO for cylinder event i, where i is an index variable, is determined according to the following formula:

$$CO(i) = M_1(i) + M2(i) * C_2(i)$$

where $\rm M_1$ and $\rm M_2$ are the outputs from first and second misfire detectors, respectively, and $\rm C_1$ and $\rm C_2$ are associated confidence variables for the first and second misfire detectors, respectively. If more than two misfire detector techniques are employed, then the combined output is given by:

$$CO(i) = \sum_{j=1}^{n} M_{j}(i) * C_{j}(i)$$

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where n misfire detectors are being used concurrently and where M_j is the detection output from the jth misfire detector and C_i is the respective confidence level.

Based on combined output CO, a final misfire call is made according to the magnitude of CO as a sum of all the misfire detector outputs multiplied by their respective confidence levels. A certain negative value for CO

sitive value of will indicate a misfire, while a cert CO will indicate a proper firing. Low vances of CO (either positive or negative) around zero indicate either (1) conflicting results in which case the outputs of different misfire detectors cancel each other, or (2) weak results from all misfire detectors. For the final misfire determination, a scalar output is formed where -1 represents a misfire, O represents a "no call", and +1 represents a proper firing. The value of CO is compared to a misfire threshold 66 and a firing threshold 67 as shown in Figure 11. If the value of CO is less than or equal to misfire threshold 66 then the final misfire determination M_f(i) equals -1 to indicate a misfire. If CO is greater than or equal to firing threshold 67, then M_f(i) is equal to +1 to indicate a proper firing. Otherwise, the final determination M_f equals zero to indicate a "no call". The misfire and firing thresholds can be determined in accordance with the desired misfire detection accuracy and an acceptable false alarm rate. The misfire and firing thresholds could also be equal, in which case there would not be a "no call" re-

The final misfire determination is expressed as follows:

If CO(i)
$$\geq$$
 FT, then $M_f(i) = 1$, else

If CO(i) \leq MT, then $M_f(i) = -1$, else

 $M_f(i) = 0$.

where FT is the firing threshold and MT is the misfire threshold. If different scalar numbers are adopted to represent a misfire, a proper firing, or a "no call", then the values shown above would also be similarly adjusted.

As a further improvement to the accuracy of misfire detection, the present invention employs another fuzzy variable called "integrity" which is represented by a variable I having a value from 0 to 1, inclusive, for each misfire detector. Integrity I reflects the quality of recent measurements from which the misfire detectors output are based. Use of the integrity variable adds sensitivity in the misfire determination to any perceived local deficiencies in the misfire measurements of a particular detector. For example, the value of integrity can be based upon instantaneous signal-to-noise ratio or the observed presence of external or other affects that are not accounted for in the misfire detection strategy. Integrity variable I has a value of zero if some external influence completely negates the validity of any particular misfire detection output. Integrity I has a value of one if no such external affects are present or if the actual integrity is impossible to assess. For external affects of intermediate impact upon integrity, Integrity I is assigned a value between 0 and 1. One example of an integrity variable is a "bump filter" as described in U.S. Patent 5,109,695, where operation of a misfire detector is temporarily suspended upon detection of noisy misfire detector data which could be caused by a vehicle driving over a large bump. The bump causes vibrations of the crankshaft and corrupts the data beit detected to perform misfire detection. When a bump is detected, Integrity I would be assigned a value of zero. Alternatively, the magnitude of a bump could be used to determine a value of I between 0 and 1.

Integrity I is used to further weight each misfire detection output as follows:

$$CO(i) = \sum_{j=1}^{n} M_{j}(i) * C_{j}(i) * I_{j}(i)$$

The resulting combined output CO is then compared with the misfire threshold and firing threshold as described above. Figure 12 illustrates an apparatus for performing the fuzzy logic method of the present invention for combining concurrent misfire determinations. An engine 70 is monitored by a plurality of engine sensors 71 providing engine operating parameters to a first misfire detector 72, a second misfire detector 73, an integrity filter 74, and a confidence processor 75. First misfire detector 72 provides a misfire output to one input of a multiplier 77 in an analyser 76. The misfire output from second misfire detector 73 is coupled to one input of a multiplier 79. Based on an engine operating point from sensors 71, confidence processor 75 calculates a misfire detector #1 confidence value which is coupled to a second input of multiplier 77. It also calculates a misfire detector #2 confidence value which is coupled to a second input of multiplier 79. Integrity filter 74 provides a misfire detector #1 integrity value to multiplier 77 and a misfire detector #2 integrity value to multiplier 79. As described above, these integrity values are determined to quantify the instantaneous quality of the sensor data. The outputs of multipliers 77 and 79 are coupled to summing inputs of a summer 78.

The output from summer 78 generates a signal proportional to the value of CO as given above. The summer signal is provided to the noninverting input of a comparator 80 and the noninverting input of a comparator 81. A voltage equal to the firing threshold FT is provided to the inverting input of comparator 80 and a voltage equal to the misfire threshold MT is coupled to the inverting input of comparator 81. Comparators 80 and 81 are provided with positive and negative supply voltages +V and -V.

A diode 82 has its anode connected to the output of comparator 80 and its cathode connected to an analyser output 85 for providing final misfire determination $M_f(i)$. A diode 83 has its cathode connected to the output of comparator 81 and its anode connected to output 85. Output 85 is coupled to ground through a pull-down resistor 84.

In the operation of this preferred embodiment, first and second misfire detectors 72 and 73 generate detector signals having a positive voltage to indicate a proper firing and a negative voltage to indicate a misfire. Integrity filter 74 and confidence processor 75 output weighting factors according to the integrity and confidence of the misfire detectors at each instantaneous operating

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point of engine 70 when the corresponding are generated. The output of summer 78 has a positive, negative or zero value based on the confidence and integrity weighting factors. Output 85 of analyser 76 assumes one of three voltage levels depending upon the action of comparators 80 and 81 and diodes 82 and 83. Thus, when the output of summer 78 is greater than the firing threshold, comparator 80 drives output 85 to a positive voltage +V through diode 82. When the output of summer 78 is below the value of the misfire threshold, then comparator 81 drives output 85 to a negative voltage -V through diode 83. Otherwise, the outputs of comparators 80 and 81 are blocked by diodes 82 and 83, respectively, and output 85 is tied to ground through pull-down resistor 84.

In one alternative embodiment, rather than comparing a combined output with predetermined thresholds, each separate misfire detector contributes a dimension to an N-dimensional geometric space within a programmed computer, where N equals the number of misfired detectors being deployed. The space comprises an orthogonal N-dimensional Cartesian coordinate space where the individual misfire detection outputs are plotted. Prior to plotting, the individual misfire results are scaled by their respective confidence and integrity values. In order to make a final misfire determination, the final position within the coordinate space is determined. Regions are identified within the coordinate space corresponding to a proper firing, a misfire, or a "no call". The locations within the various regions can be determined by a trainable classifier using a neural network, for example.

In yet another alternative embodiment, each individual misfire detector may generate a detector output with a continuous value between -1 and +1, thereby taking the confidence level of the measurement into account prior to coupling the output to the analyser. The individual misfire detector outputs can then be plotted in a coordinate space. Alternatively, the continuous-valued detector outputs can be summed and the sum compared to the misfire and firing thresholds as described above. Although the invention has been described using two different misfire detectors, additional improvements in accuracy of detection can be realised by including more than two detectors. Examples of other types of misfire detection techniques include ionisation detection, torque sensing, acoustic sensing, and in-cylinder pressure monitoring.

Claims

 Apparatus for monitoring misfires in an internal combustion engine having a plurality of cylinders, comprising:

> a first detector (72) sensing a first combustionrelated parameter of said engine (70) and pro

ducing a misfire determination for each individual cylinder event, said first misfire determination having a respective first confidence variable determined according to an instantaneous operating point within an engine operating area;

a second detector (73) sensing a second combustion-related parameter of said engine (70) and producing a second misfire determination for each individual cylinder event, said second misfire determination having a respective second confidence variable determined according to said instantaneous operating point within said engine operating area;

a sensor (71) sensing said instantaneous operating point within said engine operating area; and

an analyser (76) coupled to said first detector, said second detector, and said sensor, said fuzzy logic analyser weighing said first and second misfire determinations according to said respective first and second confidence variables to produce first and second weighted misfire determinations, summing said weighted misfire determinations to produce a sum, and comparing said sum to a threshold to produce a final misfire determination.

- 2. An apparatus as claimed in claim 1, wherein said analyser compares said sum to a misfire threshold for determining a final misfire determination corresponding to an actual misfire and to a firing threshold for determining a final misfire determination corresponding to an actual proper firing.
- An apparatus as claimed claim 2, wherein said analyser determines a final misfire determination corresponding to a "no call" if said sum is between said misfire threshold and said firing threshold.
- 4. An apparatus as claimed claim 1, wherein said first and second misfire determinations assume discrete values to indicate a misfire or a proper firing.
- 45 5. An apparatus as claimed in claim 1, wherein said first and second misfire determinations assume scalar numbers related to a degree of assuredness that a proper firing occurred.
 - 6. An apparatus as claimed in claim 1, wherein said first and second misfire determinations have a respective first and second integrity variable associated therewith having a value between 0 and 1, inclusive, determined according to a special condition not reflected in said engine operating point that alters a signal-to-noise ratio of said respective first or second misfire detector, and wherein said analyser further weights said first and second misfire deter-

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minations according to said respectively, when producing said first and second weighted misfire determinations.

7. A method for monitoring misfires in an internal combustion engine having a plurality of cylinders, said method comprising the steps of:

sensing a first combustion-related parameter of said engine to produce a first misfire determination for each individual cylinder event; sensing a second combustion-related parameter of said engine to produce a second misfire determination for each individual cylinder event;

sensing an instantaneous operating point within an engine operating area;

determining a first confidence variable predetermined according to said sensed instantaneous operating point and the confidence of said first misfire determination at said instantaneous operating point;

determining a second confidence variable predetermined according to said sensed instantaneous operating point and the confidence of said second misfire determination at said instantaneous operating point;

weighing said first and second misfire determinations according to said respective first and second confidence variables to produce first and second weighted misfire determinations; summing said weighted misfire determinations to produce a sum; and

comparing said sum to a threshold to produce a final misfire determination.

8. A method as claimed in claim 7, wherein said comparing step comprises the steps of:

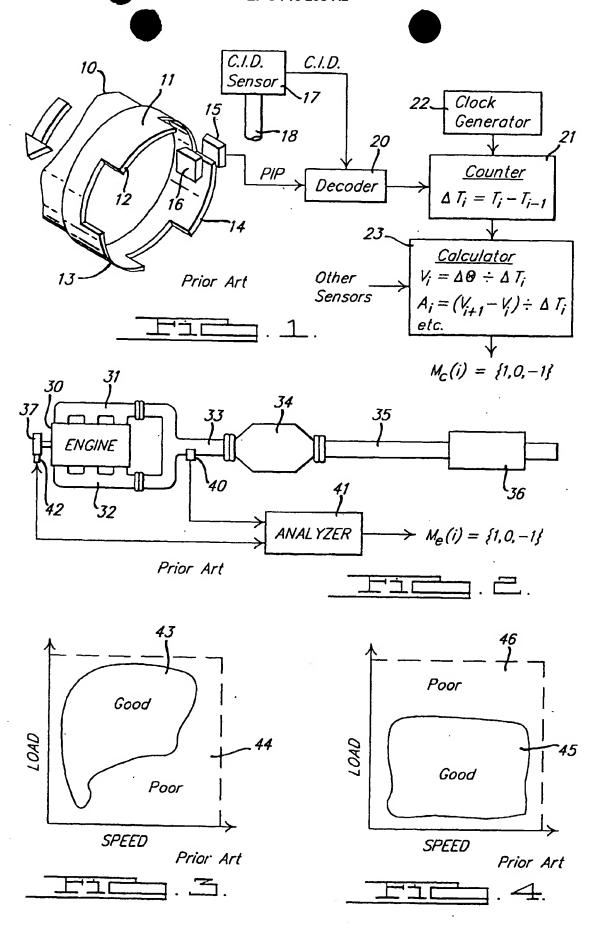
comparing said sum to a misfire threshold for determining a final misfire determination corresponding to an actual misfire; and comparing said sum to a firing threshold for determining a final misfire determination corresponding to an actual proper firing.

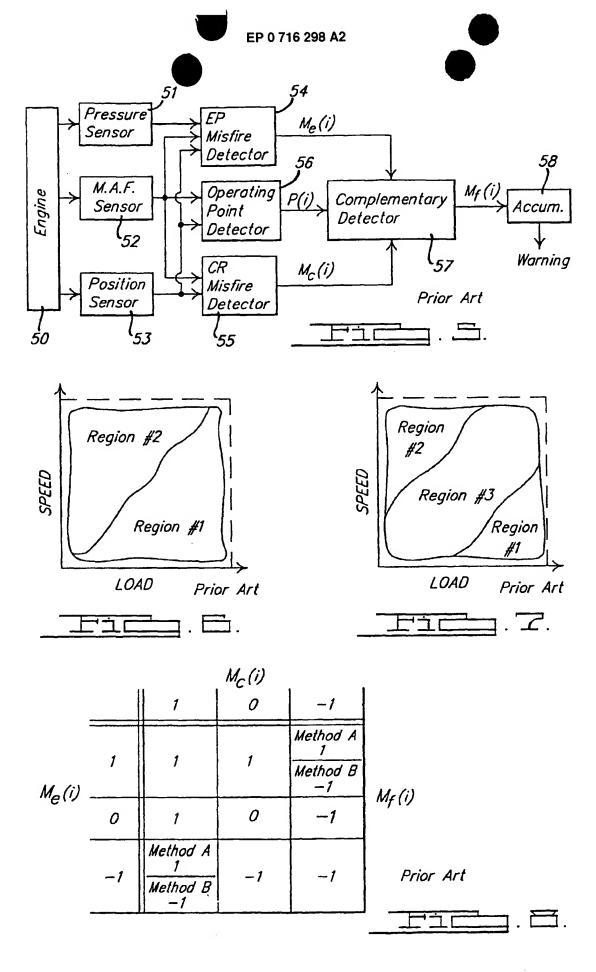
- A method is claimed in claim 8, wherein a final misfire determination corresponding to a "no call" is made if said sum is between said misfire threshold 50 and said firing threshold.
- **10.** A method as claimed in claim 7, further comprising the steps of:

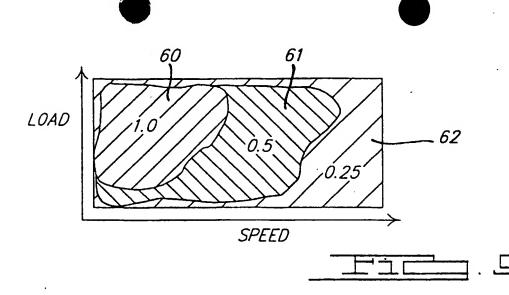
determining a first integrity variable with a value between 0 and 1, inclusive, predetermined according to a first special condition not reflected 55

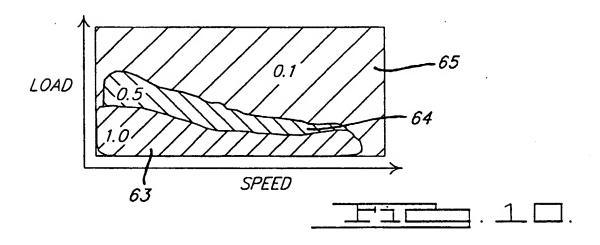
in said engine of the organism of point that alters a signal-to-noise ratio of said first misfires detector; determining a second integrity variable with a value between 0 and 1, inclusive, predetermined according to a second special condition not reflected in said engine operating point that alters a signal-to-noise ratio of said second misfire detector;

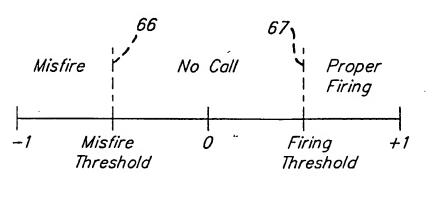
weighing said first and second misfire determinations according to said respective first and second integrity variables prior to forming said sum











<u>Fig</u>. 11.